

Work Order ID 56414

February 23, 2010 11:41:30 AM



Page 1

Item ID: D3640-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Belt Guide

Start Date: 25/02/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 05/03/2010 Req'd Qty: 8.00



Customer:

Reference:

Ind 10.02.23

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D3640

Rev A

100

0.00



BAND SAW

Bandsaw

Memo

0.00

H.A 10/02/23

8

0

Jeaspa Bandsaw

Cut blank 4.700 " long

110

0.00



HAAS CNC VERTICAL MACHINING #1

HAAS 1

Memo

0.00

H.A 10/02/23

8

0

HAAS CNC vertical machine #1

1- Mill as per Folio FA670 & Dwg D3640 Rev: A ☐ 2-Deburr and Blend rad intersection with deburring tool.

120

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

H.A 10/02/23

8

0

Quality Control

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Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

mk 10/02/24

8

0

140

Identify as per dwg & Stock Location: *243*

0.00



Packaging

Memo

0.00

Packaging

Pc 10/2/26 (P)

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/03 AJ

CL 03/01/10

Picklist Print

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Page 1

Work Order ID: 56414



Parent Item: D3640-1



Parent Item Name: Belt Guide

Start Date: 25/02/2010

Required Date: 05/03/2010

Comments: IPP Rev:A New Issue 07-01-15 JLM

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250		Purchased	No			100	f	54.3456	3.3684			



Delrin Bar

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	54.3456	
102916	2.25	
12423	9.5866	
14535	42.509	

12/4/23

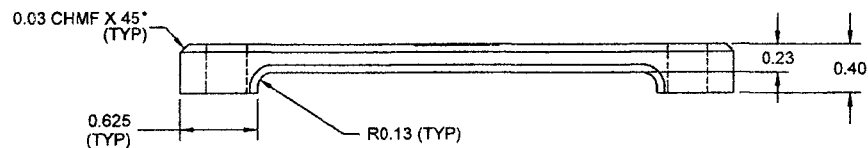
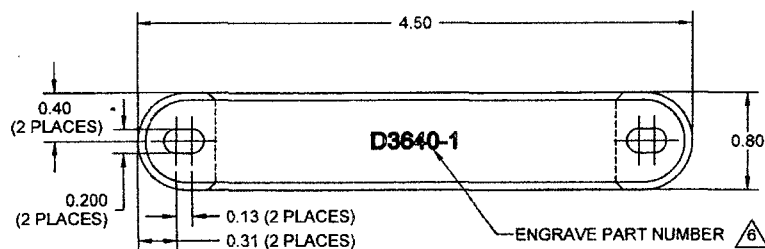
3.2000^{ft}

H.A 10/02/23

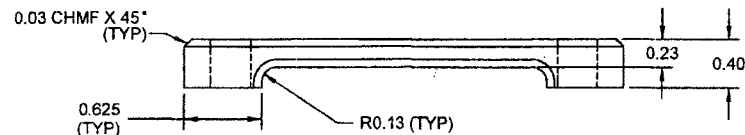
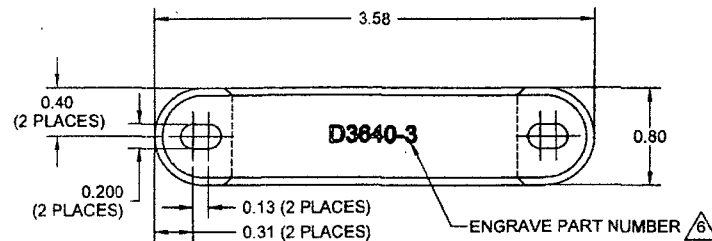
8 7 6 5 4 3 2 1

D

C

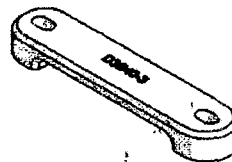


D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

w/o 56414



RELEASED
07.07.27

- NOTES:**
- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
 - 7) WEIGHT: 0.03 lbs

A NEW ISSUE; REPLACES G10605		LE	07.07.27
REV.	DESCRIPTION		BY DATE
DESIGN	TS	DART AEROSPACE USA, INC.	
DRAWN	LE	PORT HADLOCK, WA	
CHECKED	JS	DRAWING NO.	REV. A
MFG. APPR.	JS	D3640	SHEET 1 OF 1
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	BELT GUIDE	1:
DATE	07.07.27	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

8 7 6 5 4 3 2 1

A